

BIS Mark License IS 6911, Outokumpu Stainless Avesta Works, CM/L - 4100028768

Austenitic grades: 304/304L, 304N/304LN, 321, 316/316L, 316Ti, 309/309S, 310/310S, 310N, 308Ce, 317/317L, 904L, 312, 904LN, 326

Duplex grades: 2101, 2441, 2304, 1803, 2205, 2507, 2760

Approved grades, currently not in production program: 301/301L, 316LN, 310MoLN, 316N1, 317LMN, 304H, 316H, 347, 347H, 304Ce, 2012, 2031

Endorsement No. 06 – license extended to January 31st 2022:



भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

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110002
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FMCD

ATTACHMENT TO LICENCE NO. CM/L- 4100028768

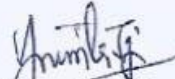
4100028768	Name of the Licensee with the Factory Address	Name of the Product	Indian Standards No.
4100028768	M/s Outokumpu Stainless AB Avesta Works Bergsnasgatan 11, Avesta Sweden 774 22.	Stainless Steel Sheets & Strips	6911: 2017

ENDORSEMENT NO. 06 Dated 14-02-2020

Whereas, the licence was valid upto Thirty-first January Two Thousand Twenty,

Now, consequent upon renewal, the validity of the licence given in schedule of Endorsement No. 01 licence has been extended from First February Two Thousand Twenty to Thirty-First January Two Thousand Twenty Two.

Other terms and conditions of Licence remain the same.


(Anurita JoJo)
Sp.C(FMCD)

Original license from September 25th 2017:



भारतीय मानक ब्यूरो
BUREAU OF INDIAN STANDARDS

मानक चिन्ह लगाने की अनुज्ञप्ति
Licence for the use of STANDARD MARK

अनुज्ञप्ति (लाइसेंस) सं. सीएम/एल 4100028768
LICENCE NO. CM/L - 4100028768

यह ब्यूरो, भारतीय मानक ब्यूरो अधिनियम, 1986 (1986 का 63) द्वारा प्रदत्त शक्तियों के आधार पर

मैसर्स ओटोकुम्पु स्टेनलेस एबी, अवेस्ता वर्क्स
बर्गसनासगर्ता 11, अवेस्ता
स्वीडन 774 22

अधिकृत भारतीय प्रतिनिधि
श्री यतिंदर पाल सिंह सूरी
एमडी और कंट्री हेड
ओटोकुम्पु इण्डिया प्राइवेट लिमिटेड
1104-1107, अंसल टावर, 38
नेहरू प्लेस, नई दिल्ली - 110019, इण्डिया

को (जिसे इसमें आगे अनुज्ञप्तिधारी कहा गया है) इसकी प्रथम अनुसूची के पहले कॉलम में दिखाए गए मानक चिन्ह का उपयोग करने को अनुज्ञप्ति (लाइसेंस) प्रदान करती है। इस मानक चिन्ह का उपयोग ऐसी वस्तु पर/प्रसंस्करण के संबंध में किया जाएगा जिसका उल्लेख इसकी उक्त अनुसूची के दूसरे कॉलम में किया गया है। यह वस्तु/प्रसंस्करण उक्त अनुसूची के तीसरे कॉलम में उल्लिखित संबंधित भारतीय मानक के अनुसार विनिर्मित होगी/के अनुरूप होगा।

1. By virtue of the power conferred on it by the BUREAU OF INDIAN STANDARDS ACT, 1986(63 of 1986) the BUREAU hereby grants to

AUTHORISED INDIAN REPRESENTATIVE

M/s. Outokumpu Stainless AB, Avesta Works
Bergsnasgatan 11, Avesta
Sweden 774 22.

Mr. Yatinder Pal Singh Suri
MD & Country Head
Outokumpu India Pvt Ltd
1104-1107, Ansal Towar, 38
Nehru Place,
New Delhi - 110019, India

(hereinafter called 'the licensee') this licence to use the Standard Mark set out in the first column of the First Schedule hereto, upon or in respect of the article/process set out in the second column of the said Schedule which is manufactured in accordance with/conforms to the related Indian Standard(s) referred to in the third column of the said Schedule as from time to time amended or revised.

2. इस अनुज्ञप्ति (लाइसेंस) के साथ ये अधिकार और बाध्यताएं हैं जिनका अनुबंध उक्त अधिनियम के आधीन बनाए गए विनियमों में हैं। अनुज्ञप्तिधारी अपनी बाध्यताओं का अनुसरण करते हुए, इसकी दूसरी अनुसूची में उल्लिखित चिन्ह लगाने की देय फीस सम्यक् रीति से और तय समय पर देगा तथा परीक्षण और निरीक्षण की उस स्कीम को, जिसकी प्रति संलग्न है, ब्यूरो की संतुष्टि के अनुरूप चलाएगा।

2. This licence carries the rights and obligations stipulated in the Regulations made under the above mentioned Act. In pursuance of this obligation, the licensee shall pay in due manner and time the scheduled Marking Fee set out in the, Second Schedule hereto and maintain to the satisfaction of the BUREAU the Scheme of Testing and Inspection a copy of which is attached hereto.

3. यह अनुज्ञप्ति (लाइसेंस) 16 फरवरी 2017 से 15 फरवरी 2018 तक विधिमान्य रहेगी और विनियमों में विहित रूप में इसका नवीकरण हो सकेगा।

3. This licence shall be valid from SIXTEENTH FEBRUARY TWO THOUSAND SEVENTEEN TO FIFTEENTH FEBRUARY TWO THOUSAND EIGHTEEN and may be renewed as prescribed in the Regulations.

आज दो हजार सत्रह के सितम्बर मास के ५^{वीं} दिन
हस्ताक्षरित तथा मुद्रांकित।

Signed, Sealed and Dated this *Twenty fifth* day of SEPTEMBER TWO THOUSAND SEVENTEEN

भारतीय मानक ब्यूरो की और
for BUREAU OF INDIAN STANDARDS

वैज्ञानिक एफ एण्ड प्रमुख (सी एम डी- एफ एम सी एस)

Sc.F & Head (CMD-EMCS)

भारतीय मानक ब्यूरो (BIS)
Sci. F & Head (Dept. IV/FMCS)
वैज्ञानिक एफ एण्ड प्रमुख (सी एम डी- एफ एम सी एस)
BUREAU OF INDIAN STANDARDS
ए. ए. ए. बिल्डिंग, प्लॉट नं. 15, बिल्डिंग-110002
B, Esplanade, Sector 16, New Delhi-110002

Annexure – 1
 अनुबन्ध – 1
 (Annexure to CM/L- 4100028768)

Product: Stainless Steel Plates Sheets & Strips for the following varieties as per IS 6911:1992:-

Condition	Surface Finish	Grade Designation (Numerical Symbol)	Size	Edge Condition	Remarks
Cold Rolled, Annealed	2B	Austenitic-301	<u>Coils:-</u> Width from 80mm to upto & including 2070mm, Thickness from 1.0mm to upto & including 13.0mm <u>Plates & Sheets:-</u> Width upto & including 2032mm, Thickness from 1.0mm to upto & including 13.0mm, Length upto & including 12800mm	Mill Edge, Trimmed Edge	Excluding Erichsen Cupping & Corrosion-Resistance test requirements.
Hot Rolled Annealed	No. 1	304S1			
		304S2			
		309			
		310			
		316			
		316L			
		316Ti			
		321			


 (Mahim Jain)
 Sc. F & Head (CMD – FMCS)
 MAHIM JAIN
 Sc. F & Head (Control Marks Dept.-FMCS)
 BUREAU OF INDIAN STANDARDS
 9, Bahadur Singh Park, New Delhi-110002

Endorsement No. 02 – update from IS 6911:1992 to IS 6911:2017



BUREAU OF INDIAN STANDARDS

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FMCD

ATTACHMENT TO LICENCE NO. CM/L-

4100028768

<u>CML NO</u>	<u>NAME OF THE LICENSEE WITH ADDRESS</u>	<u>PRODUCT</u>	<u>IS NO</u>
4100028768	M/s Outokumpu Stainless AB Avesta Works Bergsnasgatan 11, Avesta Sweden 774 22.	Stainless Steel Sheets, Plates & Strips	6911: 1992

ENDORSEMENT NO. 02

Dated 05-03-2018

Consequent upon the revision of IS 6911:1992 as IS 6911:2017, the Scheme of Testing and Inspection attached to the licence has been replaced by the revised scheme Doc:STI/6911/4, September 2017 and Column(3) of the First Schedule of the licence revised as under with effect from 28th February Two Thousand Eighteen.

IS 6911:2017 – Stainless Steel Sheets, Plates & Strips

Other terms and conditions of Licence remain the same.


(Anurita Jojo)
Sc:C(FMCD)

Endorsement No. 03 – inclusion of new grades:



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ATTACHMENT TO LICENCE NO. CML/-

4100028768

<u>CML NO</u>	<u>NAME OF THE LICENSEE WITH ADDRESS</u>	<u>PRODUCT</u>	<u>IS NO</u>
4100028768	M/s Outokumpu Stainless AB Avesta Works Bergsnasgatan 11, Avesta Sweden 774 22.	Stainless Steel Plates, Sheets & Strips	6911: 2017

ENDORSEMENT NO. 03

03

Dated 01-06-2018

The following additional varieties have been including in Column(2) of the First Schedule & Column(1) of the Second Schedule of the licence alongwith the Standard Mark in Column(3) of the First Schedule with effect from First June Two Thousand Eighteen:-

Stainless Steel Sheets & Strips for the following varieties as per IS 6911:2017:-

Condition	Surface Finish	Grade Designation (Numerical Symbol)	Sizes	Remarks
Cold Rolled, Annealed	2B	Austenitic- 301L 304LN 304N	Coils:- Width from 80mm to upto & including 2070mm Thickness from 1.0mm upto to & including 13.0mm Plates & Sheets:- Width upto & including 2032mm, Thickness from 1.0mm to upto & including 13.0mm, Length upto & including 12800mm	Excluding Erichsen Cupping & Corrosion Resistance Test requirements.
Hot Rolled, Annealed	No.1	309S 310S 316LN 317 317L Duplex- 2205 2304 2507		

Other terms and conditions of Licence remain the same.


(Anurita JoJo)
Sc.C(FMCD)

Endorsement No. 04 – inclusion of additional grades:



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ATTACHMENT TO LICENCE NO. CM/L-

4100028768

<u>CML NO</u>	<u>NAME OF THE LICENSEE WITH ADDRESS</u>	<u>PRODUCT</u>	<u>IS NO</u>
4100028768	M/s Outokumpu Stainless AB Avesta Works Bergsnasgatan 11, Avesta Sweden 774 22.	Stainless Steel Sheets & Strips	6911:2017

ENDORSEMENT NO.

04

Dated 05-12-2018

The following addition in the scope of the licence has been approved by the Bureau with effect from Fifth December Two Thousand Eighteen:-

Stainless Steel Sheets & Strips for the following varieties as per IS 6911:2017:-

Condition	Surface Finish	Grade Designation (Numerical Symbol)
Cold Rolled, Annealed	2B, 2D	Austenitic- 304,304Ce,304H 304L,308Ce
Hot Rolled, Annealed	No.1	310N,310MoLN 312,316H 316N1, 317LMN 321H, 326 347, 347H Duplex- 1803,2012,2031,2101 2441, 2760

Other terms and conditions of Licence remain the same.


(Anurita Jojo)
Sc/C(FMCD)

Endorsement No. 05 – inclusion of additional grades:



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ATTACHMENT TO LICENCE NO. CM/L-

4100028768

<u>CML NO</u>	<u>NAME OF THE LICENSEE WITH ADDRESS</u>	<u>PRODUCT</u>	<u>IS NO</u>
4100028768	M/s Outokumpu Stainless AB Avesta Works Bergsnasgatan 11, Avesta Sweden 774 22.	Stainless Steel Sheets & Strips	6911: 2017

ENDORSEMENT NO. 05

Dated 14-12-2018

The following addition in the scope of the licence has been approved by the Bureau with effect from Fourteenth December Two Thousand Eighteen:-

Stainless Steel Sheets & Strips for the following varieties as per IS 6911:2017:-

Condition	Grade Designation (Numerical Symbol)
Cold Rolled & Hot Rolled	Austenitic- 904L 904LN

Other terms and conditions of Licence remain the same.


(Anurita J. Jo)
Sec. C (FMCD)