



	Qualification Test Record (QTR) NORSOK M-650				QTR. No.: S32760 - 2016
					Rev. No.: 3
Manufacturer name/address/ Web page:	Outokumpu Stainless AB, Avesta Works, P.O. Box 74, SE 774 22 Avesta, Sweden www.outokumpu.com				
Reference standard	NORSOK M-650, Edition 4 /ISO 17782:2018				
Material designation and MDS No.:	ASTM A240: UNS S32760; MDS D55, Rev. 6				
Manufacturing Summary doc. No.:	MS Norsok 16 – S32760				Rev. No.: 2
Products and manufacturing process(es):	Hot and cold rolled stainless steel plate, sheet and strip Hot rolled: Melting – Casting – Slab annealing - Hot Rolling – Annealing and pickling – Finishing and testing Cold rolled: Melting– Casting – Slab annealing - Hot Rolling – Annealing and pickling – Cold Rolling – Annealing and pickling - Finishing and testing				
Mandatory conditions and sub-contractors:					
Other information:	1. Verification of heat treatment furnace L76 carried out. See report no 2012-011 v1. 2. Yearly TUS according to internal procedure 6613 "Verification of HTP"				
Qualification expires:	December 2026				
Tested and qualified thickness and weight					
Products and manufacturing process(es):	Test record No.	Tested thickness mm	Qualified thickness mm	Test piece weight kg	Qualified weight kg
Hot rolled plate and strip	UNS S32760 HR Qualification test report	8	Max10	N/A	N/A
Cold rolled plate, sheet and strip	UNS S32760 CR Qualification test report	6	Max 7,5	N/A	N/A
Qualification/acceptance signatures					
Manufacturer: Outokumpu Stainless AB, Avesta Works	Prepared by/Date: QM Specialist: Kristina Wretstam 2021-11-02 	Checked by/Date: Technical & Quality Mgr: Jesper Janis 2021-11-02 			
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. <i>This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.</i>					
Qualified/Accepted by (company name /address): Aker Engineering and Technology PO Box 222 1326 Lysaker, Norway			Signature/Date: 07/12/2021 		
 Aker Solutions Fornebu, Norway NO 929 877 950 VAT					