outokumpu (* *)	Over	QTF			QTR. No.: QTR_S32304
high performance stainless steel	Quai		est Record		Rev. No.: 2
Man Continue	0.11	NORSOK		05 000 04	
Manufacturer name/address/ Web page:	Outokumpu Stainless AB, Quarto Plate Europe, SE-693 81 Degerfors www.outokumpu.com				
Reference standard	NORSOK M-650 rev.4				
Material designation and MDS No.:	ASTM A240 UNS S32304 Outokumpu QPE MDS D35 rev. 5				
Manufacturing	MS-32304	E MIDS D35 I	ev. 5	T	Rev. No.:
summary doc. No.:	1015-32304				2
Products and manufacturing process(es):	Quarto stainless plate Europe, solution annealed and pickled: Production Routes: A1: Slab Avesta + Rolling in Degerfors + Heat treatment in Rolling Hearth Furnace Degerfors A2: Slab Avesta + Rolling in Degerfors + Heat treatment in Batch furnace Degerfors				
Mandatory conditions and sub- contractors:	Sub-contractors: Slab Avesta				
Other information:	Verification of Heat treatment Furnaces carried out. References: - Report 4.0 Verification of heat treatment procedure in Roller Hearth furnace, 1100 C° - Verification report BF1 (880-109) - Verification report BF2 (880-110)				
Qualification expires	2025-12-09				
	Tested and (Qualified Th	nickness and	Weight	
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece we (kg)	eight Qualified weight (kg)
Hot rolled stainless plate, solution annealed and pickled:		<u> </u>			
A1	TR_2108-11-04	25	31	1578	-
A2	TR_8398-25-01	40	50	3298	-
	Qualifica	tion/Accep	tanco signati	ures	
			tance signati		
Outokumpu	Prepared by/Date. Technical develop Veronica Sundber	ment	Checked by/Date General Manage Christopher Myh	e: r T&Q dept. rman/2020-1	
	Prepared by/Date. Technical develop Veronica Sundber r and this QTR are of the control of the c	ement g/2020-12-09 evaluated and fo supply of the abourchaser from his	Checked by/Date General Manage Christopher Myh (MacMan) und to be in compli ove listed products	e: r T&Q dept. rman/2020-1 ance with the and material asure that thi	Mercan e requirements of s.