		QT	R		QTR. I		
outokumpu (**)	Qualif		Test Recor	d	QIR_S	S32750	
high performance stainless steel				u	Rev. N	/o ·18	
	N	ORSOK	M-650		Nev. N	0 10	
Manufacturer	Outokumpu Stair		PE, SE-693 81 D	egerfors			
name/address/	www.outokumpu.com						
Web page: Reference standard	NORSOK M-650 rev.4						
Reference standard							
Material designation	ASTM A240 UNS S32750						
and MDS No.:	MDS D55 rev. 5						
Manufacturing	MS-UNS S32750				Rev. No.:		
summary doc. No.:					18		
Products and	Hot rolled stainle	ss plate, so	lution annealed a	and pickled	i :		
manufacturing							
process(es):	A7: Slab Avesta+Pre-Rolling Avesta+Rolling in Degerfors+Heat treatment Batch Furnaces (BF1 or BF2)						
	Degerfors						
	B1:Slab Avesta+Pre-Rolling Avesta+Rolling in Degerfors+ Heat treatment Roller Hearth Furnace Degerfors						
Mandatory conditions	Cub sartes et a	Clab Accent					
and sub-contractors:	Sub-contractors: Slab Avesta						
Other information:	Verification of Heat treatment Furnaces carried out. References:						
	- Report 4.0 Verification of heat treatment procedure in Roller Hearth furnace, 1100 C°						
	- Verification report BF1 (880-109) - Verification report BF2 (880-110)						
		- (
Qualification expires:	2025-12-08						
	Tested and Q	ualified 7	Thickness ar	nd Weig	ht		
Products and	Test record No.	Tested	Qualified	Test pie	ece	Qualified weight	
manufacturing		thickness	thickness	weigh		(kg)	
process(es): Hot rolled stainless plate, solution		(mm)	(mm)	(kg)			
annealed and pickled:							
A4:	TR 8931-03-03	25	Max 32	2465	,		
A6:	TR_3169-19-10	50	Max 50	3458			
A7:	TR_3312-04-22	32	Max 40	2218	1	-	
B1:	TR_8180-01-03	25	Max 31	1779		-	
Manufacturer:	Prepared by/Date:	The second secon	Checked by/Date:	T&Q Manag	er		
Outokumpu	Technical developme		Christopher Myhrman/2020-12-08				
Stainless AB	Veronica Sundberg/2	2020-12-08	9 - 1 1 11 1				
	lated and found to be in compliant	So with the require	Muytophe	et Me	Mus	ngr	
The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-660 for supply of the above listed products and materials. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650.							
O 1181 1/A / 1.1							
E Ak	11 11/2/2020						
Forn	May Wikkelm						
NO 92	Unn a	11 11	la la	heldon			