

Outokumpu Stainless Americas
Extras Schedule- US and Canada Markets Only
Effective with Orders Shipped September 1, 2021 and After



1. Chemistry Extras (Apply only one)		2. Temper Extras (Apply only one)	
A 304 / 304L, 8.5% Nickel	\$3.00/cwt	A 1/8 and 1/4 hard	\$24.00/cwt
B 304 / 304L, 9.0% Nickel	\$5.75/cwt	B 1/2 hard	\$24.00/cwt
C 304 / 304L, 9.5% Nickel	\$8.75/cwt	C 3/4 hard	\$24.00/cwt
D 201 LN	\$4.00/cwt	D Full hard	\$24.00/cwt
E 301 LN	\$4.00/cwt		
3. Special Mechanical, Metallurgical or Dimensional Properties			
<i>Mechanical, Metallurgical Properties and Dimensions more narrow than ASTM/Commercial Standard</i>			
A Non-Standard Mechanical Properties (Yield Strength, Elongation, Grain Size)	\$3.00/cwt	F 200 Series & 301 Grade Gauge Adder (18 gauge and lighter)	\$15.00/cwt
B Best Slit Width Tolerance (OTK Best)	\$3.00/cwt	G Gauge Adder (20 gauge to 22 gauge)	\$10.00/cwt
C Best Thickness Tolerance (OTK Best)	\$3.00/cwt	H Gauge Adder (23 gauge to 24 gauge)	\$12.00/cwt
D 72" Width Coil (also apply to widths cuts 72")	\$20.00/cwt	I Gauge Adder (25 gauge to 29 gauge)	\$ 15.00/cwt
E Coil width less than 48" (applicable to Coils and Sheets)	\$12.00/cwt	J Single Cast Product	\$ 7.00/cwt
A Less than 200 PIW	\$5.00/cwt		
5. Surface Quality and Finish			
A Surface Quality	\$3.00/cwt	D Specified RA	INQUIRE
B Buffing Quality (not guaranteed)	\$5.00/cwt	E Bright Anneal	\$6.00/cwt
C Double Sided Polish (not guaranteed non-Prime side)	INQUIRE	F Rolled on	INQUIRE
6. Slitting Extras – Must also include adder for Drop (Apply only one from A-D)			
A Widths less than 3"	\$12.00/cwt	E Controlled Burr Height or Direction	\$3.00/cwt
B Widths between 3" to 5"	\$7.00/cwt	F Non-standard camber tolerance	\$3.00/cwt
C Widths between 5" and 12"	\$6.00/cwt	G Mill Edge Deductor	-\$1.50/cwt
D Nonstandard widths greater than 12"	\$5.00/cwt		
7. Cut-to-Length Extras – Cold Rolled		8. Cut-to-Length Extras – Hot Rolled	
<i>CTL Extra By Gauge</i>		A HR CTL adder – lengths 48" to under 96"	\$10.00/cwt
A Heavier than 10ga	\$5.50/cwt	B HR CTL adder – lengths 96" through 240"	\$10.00/cwt
B 10 ga – 14 ga	\$6.00/cwt	C HR CTL adder – lengths 240" to 360" and thick > 0.2362"	\$10.00 /cwt
C 15 ga - 18 ga	\$6.75/cwt	D HR CTL adder – lengths > 240" and thick <= 0.2362"	INQUIRE
D 19 ga - 20 ga	\$7.75/cwt	9. Cut-to-Length Tolerances	
E 21 ga - 22 ga	\$9.25/cwt	<i>Closer than Standard</i>	
F 23 ga	\$9.50/cwt	A Flatness	\$3.00/cwt
G 24 ga	\$10.00/cwt	B Length (1/2 Commercial Standard (+/- 0.0625"))	\$3.00/cwt
H 25 ga	\$11.25/cwt	C Closer than 1/2 Commercial Standard	INQUIRE
I 26 ga	\$11.75/cwt	10. Packaging Extras	
J 27 ga	\$12.00/cwt	A Prime Side Down	\$3.00/cwt
K 28 ga	\$12.50/cwt	B Standard CTL Skids (lengths 96" - 192")	\$90/each
L 29 ga	\$13.00/cwt	C Standard CTL Skids (lengths 192" – 240")	\$230/each
M For widths less than 24" (extra)	\$7.00/cwt	D Standard CTL Skids (lengths 240" to 360")	\$260/each
N For lengths 20" under 60" (extra)	\$5.00/cwt	E Coil Skids	\$35/each
O For lengths less than 20" (extra)	INQUIRE		
11. Protective Films			
A Polifilm 3020 (Clear) Calvert Only	\$0.0704/ft2	D Nitto 509H10P Laser (Green) Mexinox Only	\$0.1352/ft2
B Polifilm 3020 B&W	\$0.0704/ft2	E Nitto 511M10P Laser (Gray)	\$0.1352/ft2
C Nitto 509H10P Laser (Black)	\$0.1352/ft2	F Novacel 4228 Laser	\$0.1137/ft2
12. Special Protective Film Application Charge		13. Certification Charges	
A Edge to Edge	\$3.00/cwt	A PED (All Finishes)	\$3.00 /cwt
B Non-Std tolerance from the edge	\$3.00/cwt	B Charpy Testing	\$3.00 /cwt